where

d = diameter of sampling conduit, cm(or in.)

 $Q = \text{sampling rate, cm}^3/\text{sec}$ (or in. $^3/\text{sec}$)

Sampling nozzles should be sized for isokinetic inlet velocity. Sampling lines should be vertical, where practicable, and should be as short as possible between the collector nozzle and counting instruments (some stack sampling instruments are located on the stack at the same level as the sampling point). Sample lines should be compatible with the constituents of the effluent stream (customarily stainless steel or copper in nuclear applications). They must be clean and smooth on the inside and should be detachable to permit occasional field cleaning. Oil and moisture on the inner surfaces of the sample lines will trap particles and give false readings. Cleaning by procedures that meet the requirements of ASTM A380²⁷ is recommended.

Sampling elements should be of the isokinetic type and should consist of multiple arrays of sensing points so that an accurate, representative sample is obtained for the measuring devices. Variable flow devices have been marketed to allow isokinetic sampling in streams in which duct velocities are changing.

2.10 REFERENCES

- 1. 10 CFR Part 20, "Standards for Protection Against Radiation," U.S. Nuclear Regulatory Commission.
- 2. 10 CFR Part 100, "Reactor Site Criteria," U.S. Nuclear Regulatory Commission.
- 3. 10 CFR Part 50, "Licensing of Production and Utilization Facilities," U.S. Nuclear Regulatory Commission.
- Oak Ridge National Laboratory, "Design Criteria for Radiochemical Plants and Laboratories," Procedures and Practices for Radiation Protection-Health Physics Manual, Appendix A-11, Jan. 8, 1974.
- USNRC (U.S. Nuclear Regulatory Commission), "General Design Guide for Ventilation Systems of Plutonium Processing and Fuel Fabrication Plants," Regulatory Guide 3.12, Washington, DC.

- 6. American Conference of Governmental Industrial Hygienists, TLVs—Threshold Limit Values for Chemical Substances and Physical Agents in the Workroom Environment, Cincinnati, OH (issued annually).
- 7. IAEA (International Atomic Energy Agency), "Report of International Atomic Energy Agency (IAEA) Symposium on Airborne Radioactivity," Nucleonics Week, 8(9), July 20, 1966.
- 8. Harrington, R. E., "Fine Particulates—The Misunderstood Air Pollutant," J. Air Pollut. Control Assoc. 24(10), October 1974, pp. 927-929.
- 9. Whitby, K.T., et.al., 1957, "The ASHAE Air-Borne Dust Survey," Heat, Piping Air Cond., November 1957, pp. 185-192.
- 10. Austin, P.R., "Personnel Emissions in Laminar-Flow Clean Rooms," Contam. Control. 5(7), July 19, 1966.
- Burchsted, C.A., "Environmental Properties and Installation Requirements for HEPA Filters," Proc. Symp. Treat. Airborne Radioact. Wastes, International Atomic Energy Agency, Vienna, 1968.
- 12. First, M.W., "Performance of Absolute Filters at Temperatures from Ambient to 1000° F," Proc. 12th AEC Air Clean. Conf., USAEC Report CONF-720823, January 1973.
- ANSI (American National Standards Institute, Protective Coatings (Paints) for the Nuclear Industrial, ANSI N512, New York, 1975.
- 14. First, M.W., and L., Silverman, "Cost and Effectiveness of Air Cleaning Systems," Nucl. Saf. 4(1), September 1962, pp. 61-66.
- 15. ASHRAE (American Society of Heating, Refrigerating and Air Conditioning Engineers), Method of Testing Air Cleaning Devices Used in General Ventilation for Removing Particulate Matter, ASHRAE 52, New York, current issue.
- 16. Air Conditioning, Heating and Refrigeration News, July 30, 1967, p. 28.
- 17. USNRC (U.S. Nuclear Regulatory Commission), "Design, Testing, and

- 73 - DRAFT

- Maintenance Criteria for Atmosphere Cleanup System Air-Filtration and Adsorption Units of Light-Water-Cooled Nuclear Power Plants," Regulatory Guide 1.52, Rev. 3 Washington, DC, June 2001.
- 18. USNRC (U.S. Nuclear Regulatory Commission), "Confinement Barriers for Systems for Fuel Processing Plants," Regulatory Guide 3.18, Washington, DC.
- 19. American Air Filter Co., Inc., (engineering data) Louisville, KY.
- 20. NFPA (National Fire Protection Association) "Standard on Halogenated Fire Extinguishing Agent Systems—Halon 1301," (NFPA 12A) and NFPA 12B, "Standard on Halogenated Fire Extinguishing Agent Systems—Halon 1211," (NFPA 12B,) National Fire Codes, vol. 1, current issue.
- 21. Hill, A.H., Savannah River Laboratory, personal communication to C.A. Burchsted.
- 22. See proceedings of the biennial AEC air cleaning conferences, 1966 to 2000.
- 23. ASME (American Society of Mechanical Engineers), Nuclear Power Plant Air Cleaning Units and Components, ASME N509, New York, NY, (reaffirmed 1996) Revision to be published in 2002.
- 24. Industrial Ventilation A Manual of Recommended Practice, American Conference, current issue.
- 25. Thomas, J.W., personal communication to C.A. Burchsted, USAEC Health and Safety Laboratory.
- 26. Thomas, J.W., "Particle Loss in Sampling Proc. Annu. Conf. Int. At. Energy Agency, Vienna, 1967.
- 27. ASTM (American Society for Testing and Materials), Recommended Practice for Cleaning and Descaling Stainless Steel Parts, Equipment, and Systems, ASTME A380, Philadelphia, current issue (?). 28.
- 28. ANSI (American National Standards Institute, Single Failure Criteria, New York.
- 29. EPRI/MOS environmental qualification training course.

- 30. ASME (American Society of Mechanical Engineers), "Code on Nuclear Air and Gas Treatment," ASME AG-1, New York, NY, 2000.
- Section AA, "Common Articles."
- Section BA, "Fans and Blowers." [Motors for fans and blowers must also meet the qualification requirements of IEEE 334⁵³, IEEE 323⁴² and IEEE 344⁵⁰.] -
- Section DA, "Dampers and Louvers."
- Section SA, "Ductwork."
- Section HA, "Housings."
- Section RA, "Refrigeration Equipment."
- Section CA, "Conditioning Equipment."
- Section FA, "Moisture Separators."
- Section FB, "Medium Efficiency Filters."
- Section FC, "HEPA Filters."
- Section FD, "Type II Adsorber Cells."
- Section FE, "Type III Adsorber Cells."
- Section FF, "Adsorbent Media."
- Section FG, "Frames."
- Section FH, "Other Adsorbers."
- Section FI, "Metal Media Filters."
- Section FJ, "Low-Efficiency Filters."
- Section FK, "Special Round and Duct Connected HEPA Filters."
- Section IA, "Instrumentation and Controls."
- Section TA, "Field Testing of Air Treatment
- 31. ASHRAE Guide and Data Books, Applications, Fundamentals, Systems and Equipment, American Society of Heating Refrigerating and Air Conditioning Engineers, [I-P Edition].
- 32. IEEE (Institute of Electrical and Electronic Engineers), "Standard for Qualifying Class 1E Electrical Equipment for Nuclear Power

DRAFT - 74 -

- Generating Stations", IEEE Standard 323, 1983.
- 33. IEEE (Institute of Electrical and Electronic Engineers), IEEE Standard 324.
- **34.** ASME (American Society of Mechanical Engineers), Testing of Nuclear Air Treatment Systems, ASME Standard N510, New York, NY, 1980.
- 35. American Society of Heating, Refrigerating and Air Conditioning Engineers, "Heating, Ventilating and Air Conditioning Design Guide for Department of Energy Nuclear Facilities."
- 36. USNRC (U.S. Nuclear Regulatory Commission), "Assumptions for Evaluating the Habitability of a Nuclear Power Plant Room During Control a Postulated Release," Hazardous Chemical **USNRC** Regulatory Guide 1.78, Rev. Washington, DC, December 2001.
- 37. USNRC (U.S. Nuclear Regulatory Commission), "Protection of Nuclear Power Plant Control Room Operators against an Accidental Chlorine Release", USNRC Regulatory Guide 1.95, Washington, DC, 1977.
- 38. ASME (American Society of Mechanical Engineers) In-service Testing of Nuclear Air Treatment Systems, ASME Standard N511, New York, NY.
- **39.** US NRC (U.S. Nuclear Regulatory Commission), Standard Review Plan, NUREG 0800, Washington, DC, 1981.
- **40.** IEEE (Institute of Electrical and Electronic Engineers, "Recommended Practice for Seismic Qualification of Class 1E Equipment in Nuclear Generating Stations", IEEE Standard 344.
- 41. USNRC (U.S. Nuclear Regulatory Commission), "Seismic Qualification of Electrical Equipment for Nuclear Power Plants," USNRC Regulatory Guide 1.100, Washington, DC.
- 42. USNRC (U.S. Nuclear Regulatory Commission), "Instrument Set Points," USNRC Regulatory Guide 1.105, Washington, DC.

- 43. IEEE (Institute of Electrical and Electronic Engineers), "Standard for Type Tests of Continuous Duty Class 1E Motors for Nuclear Power Generation Stations," IEEE Standard 334, 1974.
- 44. ASHRAE (American Society of Heating Refrigerating and Air Conditioning Engineers Comfort), ASHRAE Standard 55-74.
- 45. Murphy and K. Campe, "Nuclear Power Plant Control Room Ventilation System Design for Meeting General Criterion 19," United States Atomic Energy Commission Conf-740807:401-428, 1974.
- 46. International Commission on Radiological Protection (ICRP), "Report of Committee II on Permissible Dose for Internal Radiation," Publication 2, 1959.
- 47. IEEE (Institute of Electrical and Electronic Engineers, IEEE Standard 484.
- 48. ASME (American Society for Mechanical Engineers), Quality Assurance Requirements for Nuclear Facilities, ASME NQA-1, New York, NY, 2000.
- 49. USNRC (U.S. Nuclear Regulatory Commission), "Design, Testing and Maintenance Criteria for Normal Ventilation Exhaust System Air Filtration and Adsorption Units of Light-Water-Cooled Nuclear Power Plants," USNRC Regulatory Guide 1.140, Washington, DC, 1974.
- 50. ASME (American Society of Mechanical Engineers), ASME Boiler and Vessel Code, Section III, Nuclear Power Plant Components, New York, NY, 2000.
- **51.** ASME (American Society of Mechanical Engineers), ASME Boiler and Vessel Code, Section VIII, Pressure Vessels, New York, NY, 2000.
- **52.** USNRC (U.S. Nuclear Regulatory Commission), "Process off-Gas Systems for Fuel Processing Plants", USNRC Regulatory Guide 3.30, Washington, DC.
- 53. USNRC (U.S. Nuclear Regulatory Commission), USNRC Regulatory Guide 3.32, "General Design Guide for Ventilation Systems for Fuel Processing Plants," NRC Regulatory Guide 3.30, Washington, DC.

- 75 - DRAFT

- 54. Sax, N. Irving, 1968, "Dangerous Properties of Industrial Materials," Reinhold Book Corporation, Third Edition, New York, NY, 1968.
- 55. American Industrial Hygiene Association's, American National Standard for Laboratory Ventilation, Z9.5.
- 56. Miller, G, Fulton, G. and W. Bergman, Lawrence Livermore National Laboratory HEPA Filter and In-Place Leak Testing Standard, UCRL-AR-133354, Rev. 1., 1999.
- 57. American Glovebox Society, *Guidelines for Gloveboxes*, AGS-G001.
- 58. Bergman, W., Mazimum HEPA-Filter Life, UCRL-AR-134141, 1999.

DRAFT - 76 -